LINK COUPLER CHECKLIST
Make sure the coupling pin is level, side to side, or parallel to the axles. It sits slightly higher than the axles, but it must not be slanted. NOTE: ADJUST THE SHEET METAL OF THE TRUCK, DO NOTE BEND THE PIN ITSELF
Make sure the bottom of the coupler weight is above the railhead when viewed from the side with the car on the rail.
Make sure that the coupler is level or droops ever so slightly when uncoupled and viewed from the side. It must not point up.
Make sure the coupler drops freely when lifted up.
Make sure all the couplers have their weights.
Make sure your track has no sharp bumps in it.

Checklist Courtesy of RoyBoy and poniaj (members of the <u>S-Scale Trains</u> section of the OGR Magazine Forum)